



## Performance Review of Composite Materials Used for Green Building Construction and it's Future in India

---

Aswini Kumar Sethy and Sagarika Panda

EasyChair preprints are intended for rapid dissemination of research results and are integrated with the rest of EasyChair.

October 9, 2020

# Performance Review of Composite Materials Used for Green Building Construction and it's Future in India.

Aswini Kumar Sethy <sup>[1]</sup> Sagarika Panda <sup>[2]\*</sup>

<sup>[1]</sup> M Tech Student, Department of Civil Engineering, Centurion University of Technology and Management

<sup>[2]</sup> Assistant Professor, Department of Civil Engineering, Centurion University of Technology and Management

\* **Corresponding author, mail id: [sagarikapanda1988@gmail.com](mailto:sagarikapanda1988@gmail.com)**

## 1. Abstract

Construction of green structure are seen to be growing rapidly in India with handholding profit in economic sector of construction. As it is eco-friendly, easy to construct and budget oriented, builders and engineers are absorbing this technology for a viable construction and development. These structures are also very productive along with saving the resource. Keeping the profit and other benefits, nowadays architect, builder and policy maker are focusing more on the green building construction in India where we have seen in past year almost 6-8 Indian states provide incentive for green building development. But here a question arises, what make this green building a profitable and resource saving way of construction?

Focusing on the point, we can conclude that, the material used is the one viable part of this technology which make this green building to stand strongly in the field of construction and development. This defines the more quality in material, the more strength will be defined to take the conditional and unconditional loads as well.

This review paper defines, material comparison, cost effective composite material formation, strength graph of a cube through analysis done by researcher on preparing composite material and an overview of literature available on green building development and materials used.

Keywords: Green Building, Composite Materials, Cost Effective, Material Performance.

---

## 2. Introduction:

In India, the green building has been recognised as one of the beneficial, high productivity and resource saving way of infrastructure construction, whereas this technology is not yet implemented in huge construction industries (e.g. Bridge Construction). To take this method of development to a next level, some of Indian states are showing interest in investing funds and providing incentives for them who actually works on the green building construction development. Going through a comparison between the normal construction material and green building material we can measure a wide range difference between them. But going through the notes, this review completely focuses on the materials used for the green building construction which may be the core material or else the

composite material. Core materials are primarily used for the green building constructions which drag our vision towards the composite materials [1, 2, 3, 4, 5, 6, 9, 10, 15].

### **2.1. Composite material-**

This makes us understand that the material which basically manufactured, by replacing some percentage of conventional material with other supplementary materials components to increase the strength of the material whilst reducing manufacturing cost. Manufacturing is also not so difficult.

Various waste materials can be used to prepare composite. Bio degradable wastes such as agro waste, rice husk ash can be used for manufacture of composite materials. Hazardous wastes like fly ash, geopolymers, silica fume, red mud, Bauxite, GGBS can be used as partially in concrete. This use of wastes in concrete resolves the land pollution issues caused by open dumping in yard. Now researchers are looking for complete replacement of binder with this wastes. In Geopolymer concrete replacement of waste needs alkali activated solution in proper proportion as they have very less binding energy. Use of such wastes as construction material also lowers the cost of structure.

### **2.2. Literature Review on Composite Materials-**

Going through research done on composite materials for green structures, the focused part are reinforced plastic composite materials, corrosion resistance, Lightweight, durable, high strength, cost effective, resource saving and low maintenance. Hence to integrate all these qualities in a material, developers need a lot of research. This need a proper engineering which will lead us to generate a material having all the above-mentioned qualities with strength and capacity to hold the external and internal load applied over it.

Overviewing the article on composite material, Geopolymer provides good result. Geopolymer can also be strengthened by reinforced with coconut coirs. Already researchers found beneficial in adding various organic fibres e.g. coconut fibre [1], jute fibre [36], bamboo fibre [44], banana fibre [37, 38], human hairs [39], sisal [42] etc. in concrete. Some inorganic fibres such as nylon [43, 44, 45], PET [46], steel fibre [47], glass fibres [48] can also be used. Here studies carried out taking coconut coirs into consideration.

### **Properties of Coconut Fibre**

#### **2.3. Composite Property:**

Coconut fibre shows a different quadrant while overviewing its mechanical properties on volume and length of concrete reinforced with these organic fibres. During various test on different fraction of volumes of fibre reinforced concrete derives an increment of 2-6 % more tensile strength and modulus of rupture. [4, 10, 11]

#### **2.4. Chemical Property:**

The property of coconut fibre can be manipulated by initiating pre-treatment over it as they are filled with cellulose, Lignin and hemi-cellulose. By continue immersion for 60 days, with alternate wetting and drying can show a variation in tensile strength and chemical composition. Before, during different test, this organic fibre has shown good percentage of retaining the original tensile strength as well. [2, 3]

#### **2.5. Mechanical and Physical property:**

Through software solution for analysis, it was concluded by the researcher that the inside part has the capacity to show high strength while compared to the outer part. Here from the output of mechanical property of coconut fibre, it can be noted that the compressive strength is gradually follows the up lift in every scaling condition. [1,2, 5, 17, 6, 7, 8, 9]

Table 1: Mechanical and Physical Property of Coconut Fibre

Diameter	Length	Tensile Strength	Specific Tensile Strength	Avg. tensile Modulus	Specific Tensile Modulus	Tensile Strain	Elongation	Toughness	Specific Young' s Modulus	Young' s Modulus	Permeable Void	Moisture Content	Water Absorption Saturation	Elastic Modulus	Density
0.4	93-243	14-330					75.2								
0.21		107e					37.7				56.7-	93-	2.6	1103-	
0.3		69.5f					de				73.3	161	e	1370	
		50.7					17.5								
0.27	53	146					g								
0.13-		108-					25								
0.50		253					13.6-								
0.12		137	157				41n								
		500	0.42	2.5	2.18	19.									
		175	q	4	q	7									
0.1-		174					29.7								
0.4		174													
0.1-	50-	100-													
0.4	250	130													
0.1-		106-													
0.45		175													

[Ref 1, 2]

Table 2: Mechanical Property

Fibre volume fraction (%)	Modulus of rupture (MPa)	Tensile strength (MPa)
2	3.6	1.9
3	4.9	2.9
4	5.4	2.8
5	5.4	2.2

[Ref 50]

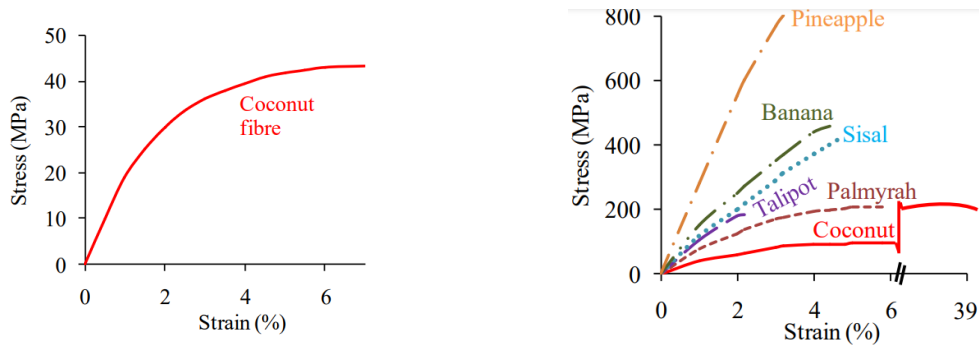
### 3. Engineering Applications:

#### 3.1. Plastering:

While the sample of mortar from 12-year-old home was taken for test by reinforcing 2% of coconut fibre inside it, shows no significant behavioural changes of the materials and also fibre is found undamaged. [13, 14]

#### 3.2. Roofing Materials:

It has been observed that the cost of fibre reinforced materials is cheaper than the existing common construction materials. Other properties like bending, permeability, fire resistance and bending are also investigated by the researcher on this optimum composite. [15, 19]



[Ref 15,19]

### 4. Conclusion

By reviewing various research journals and review publications on coconut fibre as composite material to get reinforced with the mortar concludes that the materials will be light weight, cheaper, provides high strength, sustain bending force, retain tensile strength, good in permeability property, best performance in various weather condition and behaves properly in different thermal conditions as well. These organic materials can improve the ductility property of the manufactured material with enhanced crack resistance properties.

### 7. Reference

- [1] Ali, Majid. "Coconut fibre: A versatile material and its applications in engineering." *Journal of Civil engineering and construction Technology* 2, no. 9 (2011): 189-197.
- [2] Ramakrishna G, Sundararajan T (2005a). Studies on the durability of natural fibres and the effect of corroded fibres on the strength of mortar. *Cement Conc. Comp.*, 27(5): 575-582.
- [3] Ramakrishna G, Sundararajan T (2005b). Impact strength of a few natural fibre reinforced cement mortar slabs: A comparative study. *Cement Conc. Comp.*, 27(5): 547-553.
- [4] Aziz MA, Paramasivam P, Lee SL (1981). Prospects for natural fibre reinforced concretes in construction. *Int. J. Cement Comp. Lightweight Conc.*, 3(2): 123-132.

- [5] Toledo FRD, Ghavami K, England GL (2005). Free, restrained and drying shrinkage of cement mortar composites reinforced with vegetable fibres. *Cement Conc. Comp.*, 27(5): 537-546.
- [6] Munawar SS, Umemura K, Kawai S (2007). Characterization of the morphological, physical, and mechanical properties of seven nonwood plant fibre bundles. *J. Wood Sci.*, 53(2): 108-113.
- [7] Abiola AAWBO (2008). Mechanical Property Evaluation of Coconut Fibre. Thesis Master's Degree (ISRN: BTH-AMT-EX-2008/D05-SE), Dept of Mechanical Engineering, Blekinge Institute of Technology, Karlskrona, Sweden
- [8] Asasutjarit C, Hirrunlabh J, Khedari J, Paguenet M, Quenard D (2005). Coconut Coir Cement Board. 10th International Conference on the Durability of Building Materials and Components. Lyon, France. TT3- 103.
- [9] Asasutjarit C, Hirunlabh J, Khedari J, Charoenvai S, Zeghmati B, Shin UC (2007). Development of coir-based light weight cement board. *Constr. Build. Mater.* 21(2): 277-288
- [10] Slate FO (1976). Coconut fibers in concrete. *Eng. J. Singapore*; 3(1): 51-54.
- [11] Li Z, Wang L, Wang X (2006). Flexural characteristics of coir fiber reinforced cementitious composites. *Fibers Polym.*, 7(3): 286-294.
- [12] Li Z, Wang L, Wang X (2007). Cement composites reinforced with surface modified coir fibers. *J. Comp. Mat.*, 41(12): 1445-1457.
- [13] John VM, Cincotto MA, Sjoström C, Agopyan V, Oliveira C (2005). Durability of slag mortar reinforced with coconut fibre. *Cement Conc. Comp.*, 27(5): 565-574.
- [14] Cook DJ, Pama RP, Weerasingle H LSD (1978). Coir fibre reinforced cement as a low cost roofing material. *Building Environ.*, 13(3): 193- 198.
- [15] Agopyan V, Savastano JH, John VM, Cincotto MA (2005). Developments on vegetable fibre-cement based materials in Paulo, Brazil: An overview. *Cement Conc. Comp.*, 27(5): 527-536.
- [16] Mohammad HBMH (2005). Coconut fiber reinforced wall panelling system. Thesis Master of Engineering (Civil-Structure), Faculty of Civil Engineering, Universiti Teknologi, Malaysia
- [17] Paramasivam, P., G. K. Nathan, and NC Das Gupta. "Coconut fibre reinforced corrugated slabs." *International Journal of Cement Composites and Lightweight Concrete* 6, no. 1 (1984): 19-27.
- [18] Luisito JP, Neil JM, Rolendio N (2005). Coconut fibre boards. [http://www.ecocoboard.net/downloads/Presentations%20workshop/Pe namora\\_Coconut%20fibre%20cement%20boards.pdf](http://www.ecocoboard.net/downloads/Presentations%20workshop/Pe namora_Coconut%20fibre%20cement%20boards.pdf)
- [19] Yuhazri MY, Dan MMP (2007). Helmet shell using coconut fibre (DecoHelmet). *J. Adv. Manuf. Technol.*, 1(1): 23-30. ISSN 1985-3157.
- [20] Panda, Sagarika, Abhishek Samal, Niharika Panda, and SF-CUTM Club Coordinator. "Mechanical Properties of Green High-Performance Concrete Using Fly Ash and Alccofine."
- [21] Yuhazri MY, Dan MMP (2008). High impact hybrid composite material for ballistic armor. *J. Adv. Manuf. Technol.*, 2(1): 1-10. ISSN 1985- 3157.
- [22] Brahmakumar, M., C. Pavithran, and R. M. Pillai. "Coconut fibre reinforced polyethylene composites: effect of natural waxy surface layer of the fibre on fibre/matrix interfacial bonding and strength of composites." *Composites Science and technology* 65, no. 3-4 (2005): 563-569.
- [23] Panigrahi, Ramakanta. "Evaluation of Mechanical Properties of Fly Ash and GGBFS Based Geopolymer Concrete."
- [24] Ojha, Bhagyalaxmi, Siba Prasad Mishra, Sipalin Nayak, Sagarika Panda, and Mohammed Siddique. "Bauxite Waste as cement Substitute after Normalisation: Sustaining environment."
- [25] Alavez-Ramirez, Rafael, Fernando Chiñas-Castillo, V. J. Morales-Dominguez, and Margarito Ortiz-Guzman. "Thermal conductivity of coconut fibre filled ferrocement sandwich panels." *Construction and Building Materials* 37 (2012): 425-431.
- [26] Maharana, Gitanjali, Biswajit Jena, and Sagarika Panda. "A Study On Mechanical And Durability Properties Of Interlocking Fly Ash Based Concrete Paver Block Using Different Types Chopped Fibers."

- [27] Behera, R. P., Mishra, S. P., Nayak, S., Panda, S., & Siddiqui, M. (2020). Toughness Factors Reflections ONM-40 CC by Part Ousting Cement by SCBA & Adding Siyali fibre. *Journal of Scientific Research and Reports*, 26(7), 107-118.
- [28] Baliarsingh, Pritam, Durga Charan Sahoo, and Sagarika Panda. "Light Weight Concrete With Partial Repalcement Of Coarse Aggregates With Fly Ash Aggregates."
- [29] Liu, Ri-Xin, and Chi-Sun Poon. "Utilization of red mud derived from bauxite in self-compacting concrete." *Journal of cleaner production* 112 (2016): 384-391.
- [30] Nayak, Sipalin, Siba Prasad Mishra, and Sagarika Panda. "Red Mud, the Cutting Edge of Self Compacting Cement Concrete." (2017).
- [31] Nath, Pradip, and Prabir Kumar Sarker. "Effect of GGBFS on setting, workability and early strength properties of fly ash geopolymer concrete cured in ambient condition." *Construction and Building Materials* 66 (2014): 163-171.
- [32] Oner, A., S. Akyuz, and R. Yildiz. "An experimental study on strength development of concrete containing fly ash and optimum usage of fly ash in concrete." *Cement and Concrete Research* 35, no. 6 (2005): 1165-1171.
- [33] Panda, Sagarika, Ramakanta Panigrahi, and M. L. Narshimam. "A review on utilization of alkali activated flyash and ggbfs as green concrete." *Adalya Journal* (2019): 91-96.
- [34] Jena, Sanghamitra, and Ramakanta Panigrahi. "Performance assessment of geopolymer concrete with partial replacement of ferrochrome slag as coarse aggregate." *Construction and Building Materials* 220 (2019): 525-537.
- [35] Jena, Sanghamitra, Ramakanta Panigrahi, and Pooja Sahu. "Effect of Silica Fume on the Properties of Fly Ash Geopolymer Concrete." In *Sustainable Construction and Building Materials*, pp. 145-153. Springer, Singapore, 2019.
- [36] Ferrandez-García, Maria Teresa, Clara Eugenia Ferrandez-Garcia, Teresa Garcia-Ortuño, Antonio Ferrandez-Garcia, and Manuel Ferrandez-Villena. "Study of Waste Jute Fibre Panels (*Corchorus capsularis* L.) Agglomerated with Portland Cement and Starch." *Polymers* 12, no. 3 (2020): 599.
- [37] Dhawan, Akshay, Nakul Gupta, Rajesh Goyal, and K. K. Saxena. "Evaluation of mechanical properties of concrete manufactured with fly ash, bagasse ash and banana fibre." *Materials Today: Proceedings* (2020).
- [38] Subramanya, Raghavendra, DN Subba Reddy, and Prabhakara Shimoga Sathyanarayana. "Tensile, impact and fracture toughness properties of banana fibre-reinforced polymer composites." *Advances in Materials and Processing Technologies* (2020): 1-8.
- [39] Bheel, Naraindas, Paul Awoyera, Oluwatobi Aluko, Santosh Mahro, Amelec Viloria, and Carlos Alberto Severiche Sierra. "Sustainable composite development: Novel use of human hair as fiber in concrete." *Case Studies in Construction Materials* 13 (2020): e00412.
- [40] Meghwar, Shanker Lal, Ghaus Bux Khaskheli, and Aneel Kumar. "Human scalp hair as fiber reinforcement in cement concrete." *Mehran University Research Journal Of Engineering & Technology* 39, no. 2 (2020): 443.
- [41] Quadri, Ajibola Ibrahim, and Oyelola Alabi. "Assessment of Sponge Gourd (*Luffa Aegyptical*) Fiber as a Polymer Reinforcement in Concrete." *Journal of civil Engineering and Materials Application* 4, no. 2 (2020): 125-132.
- [42] Sabarish, K. V., Pratheeba Paul, and J. Jones. "An experimental investigation on properties of sisal fiber used in the concrete." *Materials Today: Proceedings* 22 (2020): 439-443.
- [43] Afriandini, Besty, Fanny Monika, Fadillawaty Saleh, Hakas Prayuda, Martyana Dwi Cahyati, and Siti Isnaini Kurniawati Djaha. "Fresh and Hardened Properties of Self Fiber Compacting Concrete (SFCC) Incorporated with Zeolite and Nylon." In *IOP Conference Series: Materials Science and Engineering*, vol. 771. 2020.
- [44] Reddy, K. Chandrasekhar, and P. Safia Valli. "Mechanical Properties Of Concrete By Using Natural Fiber (Bamboo) And Artificial Fiber (Nylon)."
- [45] Raghuwanshi, Surya Pratap Singh, and Sandeep K. Shrivastava. "Laboratory Investigation on Modified Concrete Mix Design by Partially Replacing Cement with Nylon and Jute Fibres." *Journal of Advances in Civil Engineering and Management* 3, no. 1, 2 (2020).

- [46] Alani, Aktham H., N. Muhamad Bunnori, Ahmed Tareq Noaman, and T. A. Majid. "Mechanical characteristics of PET fibre-reinforced green ultra-high performance composite concrete." *European Journal of Environmental and Civil Engineering* (2020): 1-22.
- [47] Siddique, Rafat, Malkit Singh, and Mohit Jain. "Recycling copper slag in steel fibre concrete for sustainable construction." *Journal of Cleaner Production* 271 (2020): 122559.
- [48] Lam, Thanh Quang Khai, Thi My Dung Do, V. T. Ngo, and T. C. Nguyen. "Increased plasticity of nano concrete with steel fibers." *Инженерно-строительный журнал* 1 (2020): 27-34.
- [49] Ramesh, B., S. Eswari, and T. Sundararajan. "Flexural behaviour of glass fibre reinforced polymer (GFRP) laminated hybrid-fibre reinforced concrete beams." *SN Applied Sciences* 2, no. 2 (2020): 1-10.
- [50] Das Gupta NC, Paramsvam P, Lee SL (1978). Coir reinforced cement pastes composites. Conference Proceedings of Our World in Concrete and Structures